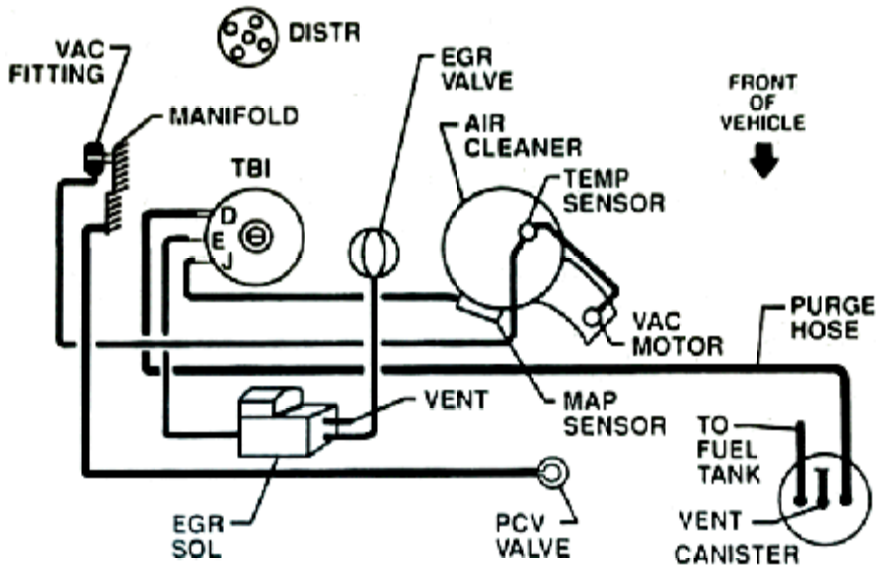


# Donor 1991 S10 2.5L - Radiator Shroud Decal Data

## EMISSION HOSE ROUTING

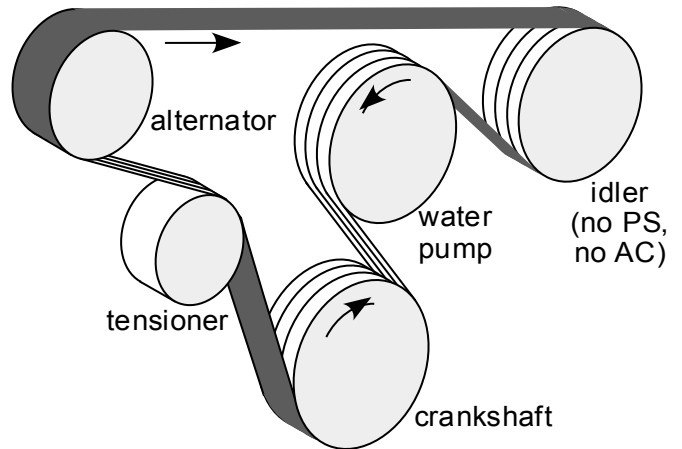
LCT



## ACCESSORY DRIVE BELT ROUTING

Donor 1991 S10 2.5L

as used in RABUGGI



No AC, No PS:  
Serpentine Belt, 6 rib  
ACDelco 6K755  
Eff. length 75.49", 1917mm  
13/16" x 76.052" OC  
20mm x 1932 mm OC  
- NAPA 060755  
- Advance 755K6  
- Gates K060755  
- Dayco 5060755

LCT  
2.5 LITER  
M3G2-5T5TEG2  
MBO-3A

### IMPORTANT VEHICLE INFORMATION

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**SET PARKING BRAKE AND BLOCK DRIVE WHEELS**  
TIMING ADJUSTMENT: MAKE ADJUSTMENT WITH ENGINE AT NORMAL OPERATING TEMPERATURE AND AIR CONDITIONING OFF (IF EQUIPPED).

1. VERIFY NO "SERVICE ENGINE SOON" LIGHT.
2. GROUND DIAGNOSTIC CONNECTOR LOCATED UNDER DASH.  
**[NOTE]** "SERVICE ENGINE SOON" LIGHT WILL BEGIN FLASHING.
3. WITH TIMING EQUIPMENT CONNECTED, SET THE AVERAGE TIMING OF CYLINDERS #1 AND #4 TO SPECIFICATION.
4. REMOVE GROUND FROM DIAGNOSTIC CONNECTOR. VERIFY NO "SERVICE ENGINE SOON" LIGHT.

THIS VEHICLE CONFORMS TO U.S. EPA REGULATIONS APPLICABLE TO 1991 MODEL YEAR NEW LIGHT-DUTY TRUCKS. HOWEVER, IF THIS VEHICLE IS BUILT FOR USE IN CANADA, IT DOES NOT COMPLY WITH U.S. EPA FUEL LABELING REGULATIONS.

### CATALYST

EGR/TWC/02S

#### TRANSMISSION

AUTOMATIC MANUAL

TIMING (°BTC)	8° (DR)	8° (N)
SPARK PLUG GAP (IN.)	0.060	0.060

**[NOTE]** IDLE AIR SPEED SCREW IS PRESET AND SEALED AT FACTORY. PROVISION FOR ADJUSTMENT DURING TUNE UP IS NOT PROVIDED. DO NOT ATTEMPT ADJUSTMENT.

NO ADJUSTMENT PROVISIONS EXIST FOR IDLE SPEED OR IDLE FUEL MIXTURE.

SEE SERVICE MANUAL, MAINTENANCE SCHEDULE AND EMISSION HOSE ROUTING DIAGRAM FOR ADDITIONAL INFORMATION.



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